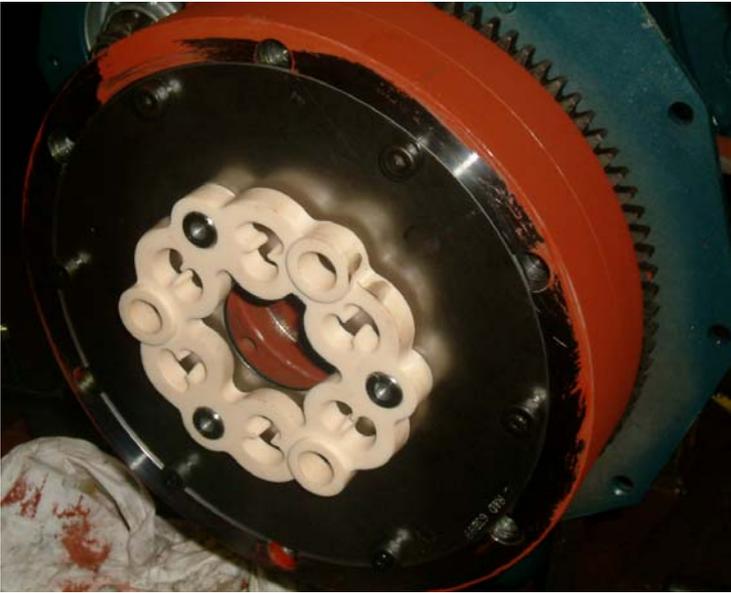


BETA MARINE

SUPER 5 FITMENT OF VOLVO SAILDRIVE 110 LEG



Fit rear pin plate and element to flywheel.



Remove the drive from the volvo leg as shown.



Bolt volvo adapter to super 5 adapter using M8 counter sunk screws provided with thread lock. (This may have already been finished for you).



Bolt adapters the volvo sail drive using M10 cap heads and M10 nylock nuts provided.



Align spline and knock driving plate onto shaft of sail drive. Fit until the plate is 23mm from point A to point B.



Point B

Point A



Once plate is in position lock grub screw onto shaft using small amount of thread lock.

Finally locate pins with element and push together and bolt using provided M10 bolts.

IMPORTANT

After assembly, check that crank shaft still has end float.